## **WHAT IS CLAIMED IS:**

- 1. A nucleic acid segment comprising a nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein, wherein the nucleic acid sequence is selected from the group consisting of:
  - a nucleic acid sequence at least about 80% identical to SEQ ID NO:8; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;
  - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and
  - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9.
- 2. An isolated 3-keto-acyl-CoA reductase protein comprising an amino acid sequence selected from the group consisting of: an amino acid sequence at least about 80% identical to SEQ ID NO:9; and an amino acid sequence that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9.
- 3. A recombinant vector comprising in the 5' to 3' direction:
  - a) a promoter that directs transcription of a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein;
  - b) a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein; wherein the structural nucleic acid sequence is selected from the group consisting of:
    - a nucleic acid sequence at least about 80% identical to SEQ ID NO:8; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof:
    - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and
    - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9; and
  - c) a 3' transcription terminator.
- 4. A recombinant host cell comprising a nucleic acid segment encoding a 3-keto-acyl-CoA reductase protein, wherein the nucleic acid segment is selected from the group consisting of:
  - a nucleic acid sequence at least about 80% identical to SEQ ID NO:8; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;

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- a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and
- a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9.
- 5. A genetically transformed plant cell comprising in the 5' to 3' direction:
  - a) a promoter that directs transcription of a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein;
  - b) a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein; wherein the structural nucleic acid sequence is selected from the group consisting of:
    - a nucleic acid sequence at least about 80% identical to SEQ ID NO:8; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;
    - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and
    - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9;
  - c) a 3' transcription terminator; and
  - d) a 3' polyadenylation signal sequence that directs the addition of polyadenylate nucleotides to the 3' end of RNA transcribed from the structural nucleic acid sequence.
- 6. A genetically transformed plant comprising in the 5' to 3' direction:
  - a) a promoter that directs transcription of a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein;
  - b) a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein; wherein the structural nucleic acid sequence is selected from the group consisting of:
    - a nucleic acid sequence at least about 80% identical to SEQ ID NO:8; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;
    - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and
    - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9;
  - c) a 3' transcription terminator; and
  - a 3' polyadenylation signal sequence that directs the addition of polyadenylate nucleotides to the 3' end of RNA transcribed from the structural nucleic acid sequence.

- 7. A method of preparing host cells useful to produce a 3-keto-acyl-CoA reductase protein, the method comprising:
  - a) selecting a host cell;
  - b) transforming the selected host cell with a recombinant vector having a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein, wherein the structural nucleic acid sequence is selected from the group consisting of:
    - a nucleic acid sequence at least about 80% identical to SEQ ID NO:8; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;
    - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and
    - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9; and
  - c) obtaining transformed host cells.
- 8. A method of preparing plants useful to produce a 3-keto-acyl-CoA reductase protein, the method comprising:
  - a) selecting a host plant cell;
  - b) transforming the selected host plant cell with a recombinant vector having a structural nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein, wherein the structural nucleic acid sequence is selected from the group consisting of:
    - a nucleic acid sequence at least about 80% identical to SEQ ID NO:8; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;
    - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and
    - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9;
  - c) obtaining transformed host plant cells; and
  - d) regenerating the transformed host plant cells.
- 9. A nucleic acid segment comprising a nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein, wherein the nucleic acid sequence is selected from the group consisting of:
  - a nucleic acid sequence at least about 80% identical to SEQ ID NO:10; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID
  - NO:10 or the complement thereof; a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and

- a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11.
- 10. An isolated polyhydroxyalkanoate synthase protein comprising an amino acid sequence selected from the group consisting of: an amino acid sequence at least about 80% identical to SEQ ID NO:11; and an amino acid sequence that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11.
- 11. A recombinant vector comprising in the 5' to 3' direction:
  - a) a promoter that directs transcription of a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein;
  - b) a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein; wherein the structural nucleic acid sequence is selected from the group consisting of:
    a nucleic acid sequence at least about 80% identical to SEQ ID NO:10;
    a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;
    - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and
    - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11; and
  - c) a 3' transcription terminator.
- 12. A recombinant host cell comprising a nucleic acid segment encoding a polyhydroxyalkanoate synthase protein, wherein the nucleic acid segment is selected from the group consisting of:

  a pucleic acid segmence at least about 80% identical to SEO ID NO:10:
  - a nucleic acid sequence at least about 80% identical to SEQ ID NO:10; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;
  - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and
  - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11.
- 13. A genetically transformed plant cell comprising in the 5' to 3' direction:
  - a) a promoter that directs transcription of a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein;

- b) a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein; wherein the structural nucleic acid sequence is selected from the group consisting of:
  - a nucleic acid sequence at least about 80% identical to SEQ ID NO:10; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;
  - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and
  - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11;
- c) a 3' transcription terminator; and
- d) a 3' polyadenylation signal sequence that directs the addition of polyadenylate nucleotides to the 3' end of RNA transcribed from the structural nucleic acid sequence.
- 14. A genetically transformed plant comprising in the 5' to 3' direction:
  - a) a promoter that directs transcription of a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein;
  - b) a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein; wherein the structural nucleic acid sequence is selected from the group consisting of: a nucleic acid sequence at least about 80% identical to SEQ ID NO:10;
    - a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;
    - a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and
    - a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11;
  - c) a 3' transcription terminator; and
  - d) a 3' polyadenylation signal sequence that directs the addition of polyadenylate nucleotides to the 3' end of RNA transcribed from the structural nucleic acid sequence.
- 15. A method of preparing host cells useful to produce a polyhydroxyalkanoate synthase protein, the method comprising:
  - a) selecting a host celk
  - b) transforming the selected host cell with a recombinant vector having a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein, wherein the structural nucleic acid sequence is selected from the group consisting of:
    - a nucleic acid sequence at least about 80% identical to SEQ ID NO:10;

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nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and

- a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11; and
- c) obtaining transformed host cells.
- 16. A method of preparing plants useful to produce a polyhydroxyalkanoate synthase protein, the method comprising:

a) selecting a host plant cell;

transforming the selected host plant cell with a recombinant vector having a structural nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein, wherein the structural nucleic acid sequence is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:10; a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and

a nucleic acid sequence endoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11;

c) obtaining transformed host plant cells; and

d) regenerating the transformed host plant cells.

17. A method for the preparation of polyhydroxyalkanoate, the method comprising:

a) obtaining a cell comprising:

a nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein;

a nucleic acid sequence encoding a PHA synthase protein; wherein:

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is not naturally found in the cell;

the nucleic acid sequence encoding a PHA synthase protein is not naturally found in the cell;

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:8;

a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;

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a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and

a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9; and

the nucleic acid sequence encoding a PHA synthase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:10:

a bucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and

a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11; and

b) culturing the cell under conditions suitable for the preparation of polyhydroxyalkanoate.

18. A method for the preparation of polyhydroxyalkanoate, the method comprising:

a) obtaining a plant comprising:

a nucleic acid sequence endoding a 3-keto-acyl-CoA reductase protein;

a nucleic acid sequence encoding a PHA synthase protein; wherein:

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is not naturally found in the plant;

the nucleic acid sequence encoding a PHA synthase protein is not naturally found in the plant;

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:8;

a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9, and a nucleic acid sequence encoding a protein that is

immunoreactive with an antibody prepared using

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SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9; and the nucleic acid sequence encoding a PHA synthase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:10;

a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and

a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11; and

b) growing the plant under conditions suitable for the preparation of polyhydroxyalkanoate.

19. A method for the preparation of polyhydroxyalkanoate, the method comprising:

a) obtaining a cell comprising:

a nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein;

and

a nucleic acid sequence encoding a PHA synthase protein; wherein:

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is not naturally found in the cell;

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:8;

a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and

a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9; and

b) culturing the cell under conditions suitable for the preparation of polyhydroxyalkanoate.

20. A method for the preparation of polyhydroxyalkanoate, the method comprising:

a) obtaining a plant comprising:

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a nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein; and

a nucleic acid sequence encoding a PHA synthase protein; wherein:

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is not naturally found in the plant;

the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SE

a nucleic acid sequence at least about 80% identical to SEQ ID NO:8;

a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:8 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:9; and

a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9; and

b) growing the plant under conditions suitable for the preparation of polyhydroxyalkanoate.

21. A method for the preparation of polyhydroxyalkanoate, the method comprising:

a) obtaining a cell comprising:

a nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein;

a nucleic acid sequence encoding a PHA synthase protein; wherein:

the nucleic acid sequence encoding a PHA synthase protein is not naturally found in the cell;

the nucleic acid sequence encoding a PHA synthase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:10;

a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and

a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11; and

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- b) culturing the cell under conditions suitable for the preparation of polyhydroxyalkanoate.
- 22. A method for the preparation of polyhydroxyalkanoate, the method comprising:

a) obtaining a plant comprising:

a nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein;

a nucleic acrd sequence encoding a PHA synthase protein; wherein:

the nucleic acid sequence encoding a PHA synthase protein is not naturally found in the plant;

the nucleic acid sequence encoding a PHA synthase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:10;

a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO:10 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80% identical to SEQ ID NO:11; and

a nucleic agid sequence encoding a protein that is immunoreactive with an antibody prepared using SEO ID NO:11 as an antigen, the antibody being immunoreactive with SEQ ID NO:11; and

- b) growing the plant under conditions suitable for the preparation of polyhydroxyalkanoate.
- 23. A method for the preparation of polyhydroxyalkanoate, the method comprising:
  - a) obtaining a recombinant host cell comprising:
    a nucleic acid sequence encoding a β-ketothiolase protein;
    a nucleic acid sequence encoding a 3-ketoacyl-CoA reductase protein;
    a nucleic acid sequence encoding a polyhydroxyalkanoate synthase protein;

a nucleic acid sequence encoding a β-hydroxyacyl-CoA dehydrase; and a nucleic acid sequence encoding an acyl-CoA dehydrogenase protein or an enoyl-CoA reductase protein; and

b) culturing the recombinant host cell under conditions suitable for the preparation of polyhydroxyalkanoate; wherein: the polyhydroxyalkanoate comprises C6, C8, or C10 monomer subunits; the nucleic acid sequence encoding a 3-keto-acyl-CoA reductase protein is selected from the group consisting of:

a nucleic acid sequence at least about 80% identical to SEQ ID NO:8;

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a nucleic acid sequence that hybridizes under stringent conditions to SEQ ID NO 8 or the complement thereof;

a nucleic acid sequence encoding a protein at least about 80%

identical to SEQ IN NO:9; and a nucleic acid sequence encoding a protein that is immunoreactive with an antibody prepared using SEQ ID NO:9 as an antigen, the antibody being immunoreactive with SEQ ID NO:9.

